

CLAIMS:

1. A dispenser for releasing a treatment composition into a toilet, and a fragrance into the surrounding room, comprising:
 - a first block of the treatment composition;
 - a second block of material impregnated with the fragrance; and
 - a housing with apertures for admitting water into the housing and for allowing the water to drain out of the housing, and having an interior space to house the block of the treatment composition for contact with the water;

the housing holding the fragrance block such that the fragrance block is positioned in an opening in a wall of the housing and allows one major surface of the fragrance block to be exposed to the exterior of the housing and an opposed major surface of fragrance block to be in fluid communication with the interior space of the housing to allow it to emit fragrance through the housing apertures.
2. A dispenser according to Claim 1, in which the housing is a hollow shell and the wall opening has a flange extending inwardly of the shell, the flange supporting an edge of the fragrance block between its opposed major surfaces.
3. A dispenser according to Claim 2, in which the flange has a projection extending into the opening for locating the fragrance block.
4. A dispenser according to Claim 2 or Claim 3, in which the flange has projections extending inwardly of the housing beyond the inner major surface of the fragrance block, for spacing it apart from the treatment composition block.
5. A dispenser according to Claim 1, in which the wall opening is in one side of the housing which is upright in use, and the apertures for admitting water and allowing it to drain are separated from the wall opening so that the fragrance block is not in the direct flow path of water between those apertures.
6. A dispenser according to Claim 2, 3 or 4, in which the wall opening is in one side of the housing which is upright in use, and the apertures for admitting water and

allowing it to drain are separated from the wall opening; and in which the flange shields the edge of the fragrance block from the water.

7. A dispenser according to any preceding claim, comprising a hanger joined to the housing for removably hanging it from a rim of a toilet bowl.

8. A dispenser according to Claim 7, in which the hanger is joined to the housing at a wall which supports the fragrance block.

9. A dispenser according to any preceding claim, in which the housing has internal plinth formations for supporting a base of the treatment block in use to allow the flow of water underneath it.

10. A dispenser according to any preceding claim, in which the fragrance block and the wall opening have an irregular outline shape.

11. A dispenser according to any preceding claim, in which the fragrance block is formed with a decorative pattern on its outer major surface.

12. A dispenser according to any preceding claim, in which the fragrance block is formed of materials of two or more contrasting colours to form a visible pattern on its outer major surface.

13. A dispenser according to any preceding claim, in which the housing is a plastics one-piece moulding.

14. A dispenser according to Claim 13, in which the housing is formed from a hinged clam-shell one-piece plastics moulding, one portion of which consists of the wall plugged by the fragrance block.

15. A dispenser according to any preceding claim, in which the fragrance block comprises a gel.

16. A dispenser according to claim 15, in which the gel comprises a polymer matrix having the fragrance dispersed therein.

17. A dispenser according to claim 16, in which in use the gel plugs the wall opening and shrinks as the fragrance evaporates but continues to plug the wall opening.

18. A dispenser according to any preceding claim in which the treatment composition comprises one or more of a colourant, a surfactant and a bleach.

19. A method of manufacture of a dispenser according to any of Claims 1 to 20, comprising producing the housing and moulding the fragrance material into the wall opening.

20. A method according to Claim 19, including loading the housing with a treatment block.

21. A method according to Claim 19 or 20, in which the housing is formed from a hinged clam-shell one-piece plastics moulding, one portion of which consists of the wall plugged by the fragrance block, comprising closing the clam-shell moulding around the fragrance block, about its hinge, to secure it together.

22. A dispenser for releasing a treatment composition into the bowl of a toilet, and a fragrance into the surrounding room, comprising:

a first block of the treatment composition

a second block of material impregnated with the fragrance; and

a housing configured externally to be hung, in use, from the rim of the toilet, and with apertures for admitting water into the housing when the toilet is flushed and for allowing the water to drain out of the housing into the bowl, and having an interior space to house the block of the treatment composition for contact with the water;

the housing holding the fragrance block such that the fragrance block plugs an opening in a wall of the housing and allows one major surface of the fragrance block to be exposed to the exterior of the housing and an opposed major surface of fragrance

block to be in fluid communication with the interior space of the housing to allow it to emit fragrance through the housing apertures.